

Mountain Line processing guidelines for Saunaply

RoHol[®]

The Austrian Wood Composer

General:

Our technicians are ready to assist you in answering any specific questions you may have. All technical recommendations are in line with current operating conditions. The following information has been put together based on carefully performed tests and offers optimal advice. However, owing to the diversity of potential applications, we cannot accept liability in individual cases.

Cut:

The most effective cut was created using carbide circular saw blades with trapezoidal toothings at the lowest-possible cutting speed. In the cutting experiments we used a "Razor-Cut" D300, TR/TR Z60 circular saw blade, produced by Leitz. The following parameters were applied:

For circular table saws:

Rotational speed (n) = 3000 U/min

Feed per tooth (fz) = 0,03 mm

Saw blade projection from material = 10-15 mm

The tool service life will vary depending on the type of stone; incidentally this can be significantly lower than the standard lifespan.

Mounting:

RoHol Saunaply Mountain Line can be mounted on various substrates and structures using conventional mounting materials e.g. brackets, screws etc. In saunas we would recommend using stainless steel brackets for mounting.

Care and maintenance:

There are various cleaning products available on the market that will help you maintain the beauty of your genuine natural stone surface for as long as possible. Our technical support team are happy to assist you further in this area.

This technical information will lose its validity if technological progress calls for a newer edition to replace it. The information we publish is, to the best of our knowledge, based on the latest technological findings. However a commitment to the general validity of individual recommendations must be excluded, since application and processing methods are situated outside of our field of influence and the special circumstances of individual cases call for the coordination of procedures with technical and artisan requirements. Stay up-to-date and regularly check for technical changes and ongoing product development.

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